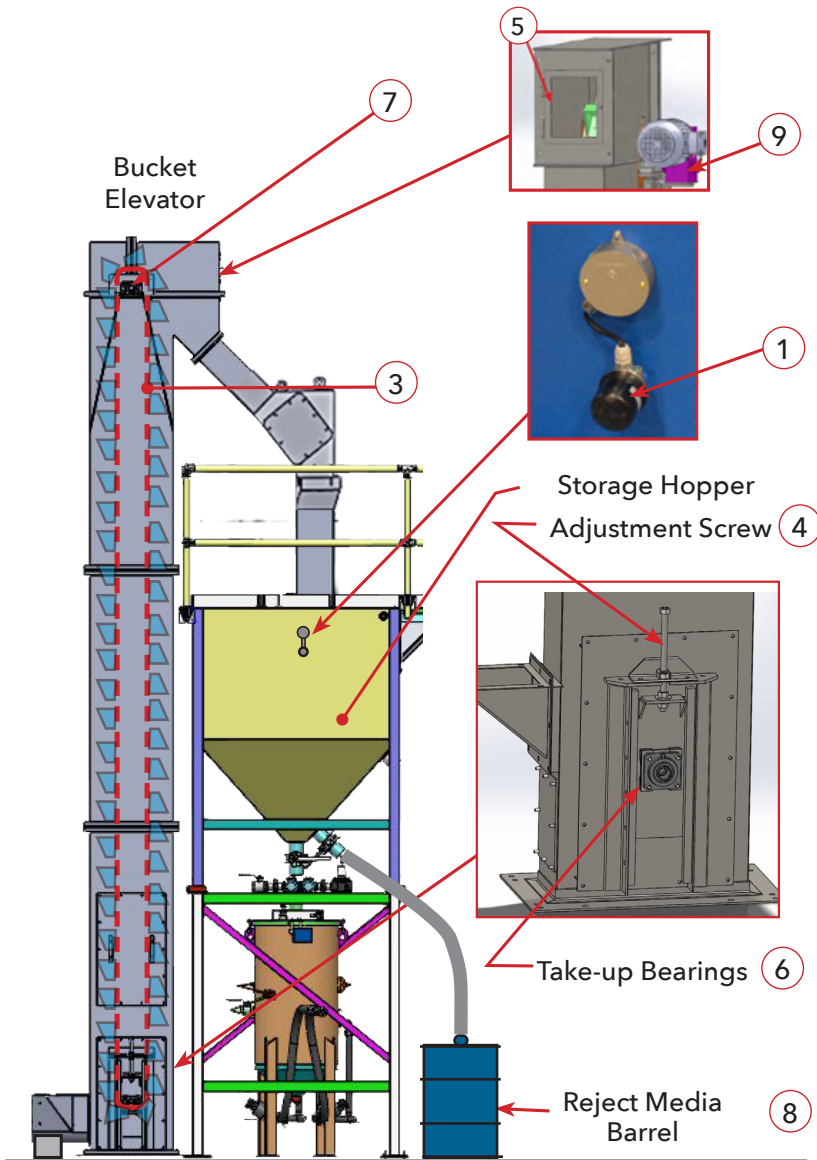


BUCKET ELEVATOR MAINTENANCE SCHEDULE



TENSIONING RUBBER BELT

- The rubber belt (2) must be tensioned (1) month after startup, and periodically thereafter.
- To adjust the tension on the belt, turn the adjustment screw (4) clockwise to increase tension or counterclockwise to release tension. The tension must be equal on both sides of the bucket elevator.
- Inspect the belt and the buckets through the service trap door (5), and adjust tension accordingly.

1 MONTH AFTER STARTUP

- Adjust tension on rubber belt (2).

MONTHLY

- Lubricate Take-Up Bearings (6) and Pillow Block Bearing (7) using multipurpose gear box grease. Replace when worn.
- Check level of rejected media barrel (8) and empty regularly.

EVERY 2,000 HOURS OF OPERATION

- Change oil on gear motors. Refer to name plate for oil type and volume required. Replace when worn.
- Inspect the belt and the buckets through the service trap door (5), and adjust tension accordingly. Replace belt or buckets when you notice signs of wear.

REPLACE WHEN NEEDED

DESCRIPTION	Part #
Take-up roller bearing on the lift shaf (6)	916558
Roller bearing on the shaft at the head of the elevator (7)	924980



All systems are designed to build and they are manufactured with the highest quality standards in our manufacturing shop in Quebec, Canada.

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