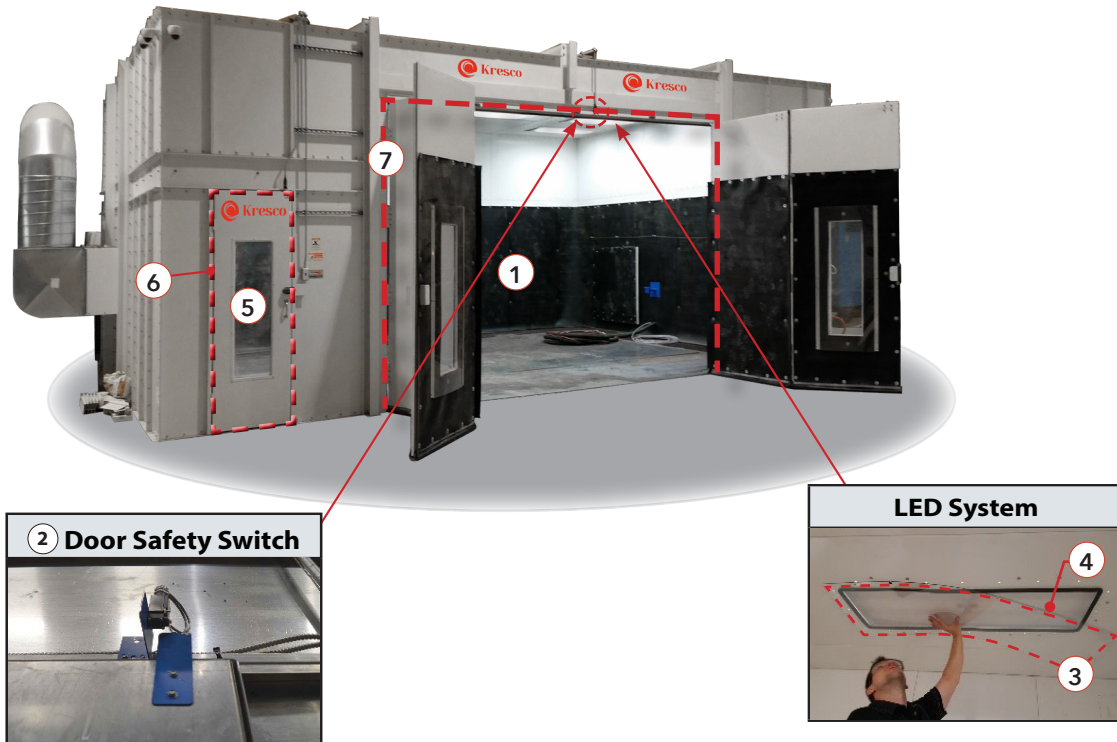


# SANDBLAST BOOTH - PREVENTIVE MAINTENANCE SCHEDULE



## BOOTH STRUCTURE



## WEEKLY MAINTENANCE

Rubber Lining (1)	Check for wear or deterioration of blast room rubber lining and replace when needed.
Light System:	Clean frequently Light Lexan Cover (3) and replace when needed.
Personal Men Door:	Clean frequently Door Lexan Window (4) and replace when needed. Make sure Door Seal (5) is airtight and replace when needed.

## REPLACE WHEN NEEDED

DESCRIPTION	Part #
Rubber Lining (sold by square foot) (1)	618330
Door Safety Switch (2)	917586
Lexan Cover for Light (3)	D900183S02
LED Light Fixture (4)	617193
Lexan Door Window (5)	613032
Door Seal (6) 1¾" x 5/8" (12.5 ft)	618438
Main Door Seal (7) 1¼" x 7/8" (45 ft)	618349

## SANDBLASTING EQUIPMENT



### DAILY MAINTENANCE & OPERATION

- Inspect Personal Protective Equipment (PPE) ①. Service or replace when needed.
- Arrange blast hose ⑤ in a way to avoid overlaps and steep curves.

### WEEKLY MAINTENANCE

- Inspect and service remote control handle and hose ②.
- Inspect blast nozzle ③ and replace when needed.
- Inspect “whip” blast hose (the last section near the nozzle) ④ for leaks and replace when needed. The wall of the whip hose is thinner than other sections to facilitate handling, but it wears out faster.

### MONTHLY MAINTENANCE

- Inspect blast hose ⑤, couplings ⑥ and gaskets for soft spots and premature wear. Replace when needed.
- Inspect breathing air supply hose ⑦, couplings and gaskets for soft spots and premature wear. Replace when needed.

### REPLACE WHEN NEEDED

- Refer to Nozzle, Hose, and Coupling Selection Guide.